

Dealer Service Bulletin #DSB158

Gladiator Flash Codes



Gladiator operation fault code guide

Your controller has an indicator light that, during normal operation, is a steady **GREEN**. This light also functions as a diagnostic tool by flashing in patterns that indicate problems. It is important to pay attention to these diagnostic flashes (flash codes), in case the powerchair needs to be repaired or maintenance performed.

If the indicator light indicates a fault, turn off the power and then turn on the power again. If the restart has not released the fault, the indicator will repeat the error/flash code. Please refer to the fault diagnosis information table below to help you find the possible problems and corresponding solutions.

If the above method still does not help you troubleshoot, please contact your Dealer. When communicating with the Dealer, provide the specific flash codes and details for the issue experienced.

FLASH CODE	DISCRIPTION
1 RED LIGHT	Indicates the battery level is too low.
2 RED LIGHTS	Indicates no signal is reaching the joystick (throttle control lever)
3 RED LIGHTS	Indicates the powerchair is charging.
4 RED LIGHTS	Indicates moving the joystick when turning on the power or the motor wires are not connected.
5 RED LIGHTS	Indicates the brake solenoid is not connected or damaged.